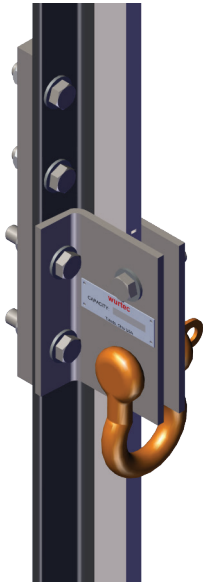


Rail Hoisting Brackets



Instructions

Maximum capacity is 15,000 lbs. per pair of rail blocks for both 8 lb. and 15 lb. sets.

Steps:

1. Utilize the top four holes in fishplate to install hoisting brackets.
2. Remove only two fishplate bolts on one side of the guide rail blade at one time. This keeps the guide rail system secure during the installation.
3. Ensure that the angle bracket is pushed flush with the long side of the rail's machined blade. Use the grade 8 bolts provided with the lift brackets.
4. Install angle brackets on other side of the rail blade. Use the shackle pin to help line up the brackets.
5. Bolt through both brackets at the slot provided above the shackle. **DO NOT OVER TIGHTEN THIS BOLT AND BEND THE BRACKETS.**
6. Shackle loads should be straight down along the guide rail.
7. Make sure the load being lifted is evenly distributed between the two guide rails. If load is uneven it could rack the car-frame and induce too much load in one of the brackets.

Part No.	Description	Weight (lbs)
11-174	Railing Hoisting Bracket	8 lb. rail
11-175	Railing Hoisting Bracket	15 lb. rail
11-176	Railing Hoisting Bracket	12 lb. rail
11-177	Railing Hoisting Bracket	18 lb. rail
11-178	Railing Hoisting Bracket	22.5 lb. rail
11-179	Railing Hoisting Bracket	30 lb. rail